

# **ASSEMBLY INSTRUCTION**

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### Syncro drive, box resetting

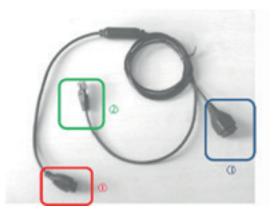
If you have problems with your WB syncro drive please look instructions under. WB syncro drive network works with compact boxes. Box with the controller is master box and other ones are slave boxes.



Controller



Compact box



Cascade cable



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Step 1 Identify what kind of boxes you have. Compact boxes can be in master or slave state

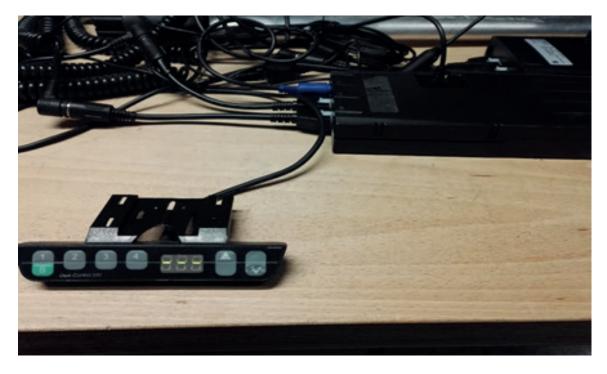
- 1. Remove all cascade cables (Y-cables between compact boxes) from each box.
- 2. Connect controller for supposed master box

Press down button

If there are number in display, box is master



If there are - - - in display or display is empty, box is slave



3. Make this kind of identification on each box

# TRESTON

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Step 2 Restore factory defaults in each master box. Slave doesn't need resetting. (please notice that you can't use slave boxes as master)

- 1. Connect controller to compact box that needs resetting
- 2. Press buttons 1,2 and up ( $\triangle$ ) together around 5 seconds.
- 3. Display shows S 5



4. Then press down button (within 3 seconds) until display shows S O.



- 1. Then press button S (within 3 seconds)
- 2. After this, led lights are flashing and you can hear clicking sound from the box. Box has now been reset to factory defaults.
- 3. Notice not to press any buttons from controller!
- 4. Remove controller and power cable from compact box.

All master boxes needs resetting similarly.



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## Step 3. After resetting all boxes.

- 1. Connect cascade cables
- 2. Connect power cables
- 3. Connect controller in wanted master bench.

#### Additional info!

Slave boxes can only be reset via master box. So if you want to use slave box as master please repeat Step 2 with all cables connected. After this you can also use old slave boxes as master.

#### Step 4. Synchronizing motors

When all boxes has been restored in factory defaults and network is built up again youll have to synchronize your syncro drive.

- Press down-button until 069 flashes in display and table stops moving. You can again hear clicking sound from compact box.
- With this you set up a lowest point to your tables.